Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

**RB6796949**

# Job Sheet 196861

**Part No:** RB6796949 **Job Qty:** 2 pcs

**Part Name:** Accessory Gear Box Bearings Installation Drift

**Part Weight:** 0 lbs **Status:** New **Priority:** Medium

**Job Created:** 6/24/19 **Job Tracking No:**

**Due Date:** 7/29/19 **Created By:** Kimberley Guerin

**Type:** Stock **Description:**

**Note:** DWG RB6796949 Rev 0 IPP Rev. A 19.06.19 New issue DP Verify DD

**Ship Via:**

## Bill of Materials

## Job Routing

| Op No | Operation | Qty | Start Date | Due Date | Standard Setup Hrs | Standard Run Hrs | Workcenter/Supplier | Sign-off |
|---|---|---|---|---|---|---|---|---|
| 100 | Purchasing | 2 pcs | | 7/29/19 | 0.00 | 0.00 | Purchasing - 1 | JUL 3 1 2019 |
| | | | | | | | Purchasing - 2 | |
| | | | | | | | Purchasing - 3 | |
| 110 | Packaging 2-1 - Receive - B4B | 2 pcs | | 7/29/19 | 0.00 | 0.00 | Packaging 2 - 1 - B4B | |
| | | | | | | | Packaging 2 - 2 - B4B | |
| | | | | | | | Packaging 2 - 3 - B4B | |
| | | | | | | | Packaging 2 - 5 - B4B | JUL 3 1 2019 |
| | | | | | | | Packaging 2 - 4 - B4B | |
| | | | | | | | Packaging 2 - 6 - B4B | |
| | | | | | | | Packaging 2 - 7 - B4B | |
| | | | | | | | Packaging 2 - 8 - B4B | |
| | | | | | | | Packaging 2 - 9 - B4B | |
| | | | | | | | Packaging 2 - 10 - B4B | |
| | | | | | | | Packaging 2 - 11 - B4B | |
| | | | | | | | Packaging 2 - 12 - B4B | |
| | | | | | | | Packaging 2 - 13 - B4B | |
| | | | | | | | Packaging 2 - 14 - B4B | |
| | | | | | | | Packaging 2 - 15 - B4B | |
| | | | | | | | Packaging 2 - 16 - B4B | |
| | | | | | | | Packaging 2 - 17 - B4B | |
| | | | | | | | Packaging 2 - 18 - B4B | |
| | | | | | | | Packaging 2 - 19 - B4B | |
| | | | | | | | Packaging 2 - 20 - B4B | |
| | | | | | | | Packaging 2 - 21 - B4B | |
| | | | | | | | Packaging 2 - 22 - B4B | |
| | | | | | | | Packaging 2 - 23 - B4B | |
| | | | | | | | Packaging 2 - 24 - B4B | |
| | | | | | | | Packaging 2 - 25 - B4B | |
| | | | | | | | Packaging 2 - 26 - B4B | |
| | | | | | | | Packaging 2 - 27 - B4B | |
| | | | | | | | **Packaging 2 - 28 - B4B** | |

2019-06-19 PCHB043785 PL x2

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

**Container No: S201813**

**Part: RB6796949**
**Job No: 196861**
**Serial No/Batch: S201813**
**Revision: 0**
**Inspector:**
**Exp Date:**
**Instructions:**

Date: 07/31/19

*Plex 6/24/19 9:11 AM Dart.Guerin.Kimberley*

## Job Allocations

| Operation | Component Part | Required | Inventory | Allocated |
|---|---|---|---|---|
| 100-Purchasing | RB6796949P | 2 | 0 | 0 |

## Part Specifications

Specifications could not be found.

*Plex 6/24/19 9:11 AM Dart.Guerin.Kimberley*

Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

# PURCHASE ORDER
# POHB043785

**Supplier:** ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

**Attention:** , Ana
(541) 780-6938

**Ship To:**

**PO No:** POHB043785
**PO Date:** 6/19/19
**Due Date:** 7/29/19
**Purchase Order Revision:**
**Revision Date:**
**Ship-To Contact:** **Phone:**
**Pymt Terms:** Net 30
**Freight Terms:**
**Special Comments:**

**Items**

| Line Item | Job | Part | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 1 | 196847 | RB6872201P | | | Prop Flange Puller | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $2,048.20/Ea | $2,048.20 |
| 2 | 196848 | RB6891198P | | | Wrench | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,441.15/Ea | $1,441.15 |
| 3 | 196849 | RB6796966P | RB6796966P | | RET. RING, FUEL CTR. DR. PLIER | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $827.00/Ea | $1,654.00 |
| 4 | 196851 | RB6795614P | | | Puller/Pusher Idler Gear Support Shaft | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $538.00/Ea | $1,076.00 |
| 5 | 196852 | RB6795984P | | | Power Turbine Holder Shaft | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $721.00/Ea | $1,442.00 |
| 6 | 196853 | RB6872550P | | | Compressor Rotor Coupler Adapter Holder | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $1,063.00/Ea | $2,126.00 |
| 7 | 196854 | RB23033037P | | | Holder Compressor Rotor Coupling Adapter | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,408.85/Ea | $1,408.85 |
| 8 | 196855 | RB6798981P | | | Prop Shaft Splined Adapter | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,207.45/Ea | $1,207.45 |
| 9 | 196856 | RB6795644P | | | Bearing Nut Wrench | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,387.95/Ea | $1,387.95 |

JUL 30 2019

JUL 30 2019

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

# PURCHASE ORDER
# POHB043785

## Items

| Line Item | Job | Part | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 10 | 196857 | RB6795588P | | | Wrench-Holding, 32/64 Pitch 24 Tooth Spline | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $910.00/Ea | $1,820.00 |
| 11 | 196858 | RB23005022P | RB23005022P | | INR. PWR. TURB. SHFT. MANDREL | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,645.40/Ea | $1,645.40 |
| 12 | 196859 | RB6795637P | COC | | Adapter | Firmed | 2 X JUL 30 2019 | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $894.00/Ea | $1,788.00 |
| 13 | 196860 | RB6895528P | | | Rear Compressor Bearing Pusher | Firmed | 1 X JUL 30 2019 | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $772.35/Ea | $772.35 |
| 14 | 196861 | RB6796949P | COC | | Accessory Gear Box Bearings Installation Drift | Firmed | 2 X JUL 30 2019 | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $292.00/Ea | $584.00 |
| 15 | 196862 | RB6796948P | | | Drift Install/Removal Accessories Gear Box | Firmed | 2 X JUL 30 2019 | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $310.00/Ea | $620.00 |
| 16 | 196863 | RB6872881P | RB6872881P | | COMPR MTG INSERT WRENCH | Firmed | 2 X JUL 30 2019 | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $327.00/Ea | $654.00 |
| 17 | 196864 | RB6798986P | | | Prop Shaft Bearing Puller Plate | Firmed | 1 X JUL 30 2019 | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $720.10/Ea | $720.10 |
| 18 | 196866 | RB6798983P | | | Prop Shaft Assembly Drift | Firmed | 1 X JUL 30 2019 | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $209.00/Ea | $209.00 |
| 19 | 196867 | RB6796946P | | | Install & Removal Accessory Gear Box Bearings Drift | Firmed | 2 X JUL 30 2019 | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $353.00/Ea | $706.00 |
| 20 | 196868 | RB6795990P | | | Dummy Bearing Power Turbine Shaft Front | Firmed | 1 X JUL 30 2019 | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $304.00/Ea | $304.00 |
| 2 | 196869 | RB6795993P | | | Joining And Separating, Power | Firmed | 1 X JUL 30 2019 | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $389.50/Ea | $389.50 |

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

# PURCHASE ORDER
# POHB043785

Items

| Line Item | Job | Part | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 22 | 196870 | RB23034275P | | | Adapter Pilot Rear Compressor Bearing Puller | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $340.00/Ea | $340.00 |
| 23 | 196871 | RB6798980P | | | Shaft Spanner Nut Wrench | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,479.15/Ea | $1,479.15 |
| 24 | 196872 | RB6798845P | PS - | | Turbine 2Nd Stage Spline Adapter | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,038.35/Ea | $1,038.35 |
| 25 | 196873 | RB6872746P | | | Puller, Power Train Drive Gear Bearing | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $1,950.00/Ea | $3,900.00 |
| 26 | 196874 | RB6893361P | | | Power Turbine Coupling Inner Race Puller | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $1,071.60/Ea | $1,071.60 |
| 27 | 196875 | RB6872927P | RB6872927P | | RED. GEAR FLANGED STUD WRENCH | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $340.64/Ea | $681.28 |
| 28 | 196876 | RB6872477P | PS - | | Spanner Power Turbine Coupling Inner Nut Wrench | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $579.50/Ea | $579.50 |
| 29 | 196877 | RB6872202P | | | Prop Shaft Support Fixture | Firmed | - | 7/29/19 | 1 Ea | 0 Ea | 1 Ea | $503.50/Ea | $503.50 |
| 30 | 196878 | RB6795597P | | | Spanner Wrench | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $649.00/Ea | $1,298.00 |
| 31 | 196882 | RB6796941P | PS - | | Seals Replacement, Accessories Gear Box | Firmed | - | 7/29/19 | 2 Ea | 0 Ea | 2 Ea | $4,053.00/Ea | $8,106.00 |
| 32 | 196883 | RB6798838P | | | Gas Producer Turbine Tie Bolt | Firmed | - | 8/16/19 | 2 Ea | 0 Ea | 2 Ea | $691.00/Ea | $1,382.00 |
| 33 | 196884 | RB6796918P | | | Install Turbine & Exh Colct Support Oil Bellows Seal Dft | Firmed | - | 8/16/19 | 2 Ea | 0 Ea | 2 Ea | $877.00/Ea | $1,754.00 |

JUL 30 2019

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

# PURCHASE ORDER
# POHB043785

**Items**

| Line Item | Job | Part | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (USD) | Extended Price |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 34 | 196885 | RB6795594P | | | Fixture-Assembly, Compressor Rotor | Firmed | - | 8/16/19 | 1 Ea | 0 Ea | 1 Ea | $1,519.00/Ea | $1,519.00 |
| 35 | 196886 | RB23033029P | | | Fixture Alignment Compressor Rotor Front | Firmed | - | 8/16/19 | 1 Ea | 0 Ea | 1 Ea | $3,962.50/Ea | $3,962.50 |
| 36 | 196887 | RB6895995-4P | | | Fixture-Alignment Compressor Rotor (2 Piece) | Firmed | - | 8/16/19 | 1 Ea | 0 Ea | 1 Ea | $347.70/Ea | $347.70 |
| 37 | 196888 | RB6887819P | | | Gas Producer & Power Turbine Supports Bearing Bore Checking Fixt | Firmed | - | 8/16/19 | 1 Ea | 0 Ea | 1 Ea | $1,711.34/Ea | $1,711.34 |
| 38 | 196889 | RB6872162P | | | Sump Assembly Pressure Test Fixture | Firmed | - | 8/16/19 | 1 Ea | 0 Ea | 1 Ea | $928.62/Ea | $928.62 |
| 39 | 196890 | RB6798925P | | | Gas Producer 2Nd Stage Wheel Locknut Crimper | Firmed | - | 8/16/19 | 2 Ea | 0 Ea | 2 Ea | $1,410.00/Ea | $2,820.00 |
| 40 | 196895 | RB6872880P | | | Compressor Mounting Inserts Checking Fixture | Firmed | - | 8/16/19 | 2 Ea | 0 Ea | 2 Ea | $1,905.00/Ea | $3,810.00 |
| 41 | 196892 | RB6796930P | | | Accessory Gear Box Install Plate | Firmed | - | 8/16/19 | 2 Ea | 0 Ea | 2 Ea | $841.00/Ea | $1,682.00 |
| 42 | 196893 | RB23006778P | RB23006778P PS | | GUIDE SPUR ADAPTER GEAR SHAFT | Firmed | - | 8/16/19 | 3 Ea | 0 Ea | 3 Ea | $427.00/Ea | $1,281.00 |
| | | | | | | | | | | | | Grand Total: | $64,199.49 |

1 X JUL 30 2019

3 X JUL 30 2019

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

# PURCHASE ORDER
# POHB043785

**Order Notes**

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

MASTER AB# 8128 4801 7350

JUL 30 2019

**PHGE Machineworks dba**
**Arrowtech Machineworks**
29751 E Enid Rd.
Eugene, Oregon 97402
Phone: (541) 780-6937
Fax: (458) 215-4938

# COMMERCIAL INVOICE

No: 636
PAGE: 1 OF 2

Date: **7/27/2019**
PO Ref: HB043785
Ship via: FEDEX
Customer No: 17

**SHIP TO ADDRESS:**
Dart Aerospace
1270 Aberdeen St.
Hawksbury, ON
CANADA, K6A1K7
Phone: (613) 632-5200

~~This shipment does not contain hazardous materials.~~

| Qty | Price | Item | Part No. | Total |
|---|---|---|---|---|
| 2 | 538.00 | PULR PUSHR IDLE GEAR SUP. SHFT | RB6795614 | $ 1,076.00 |
| 2 | $310.00 | DFT INS/REM ACC. GEAR BOX | RB6796948 | $ 320.00 |
| 2 | $327.00 | COMPRES MTG INSERY WRENCH | RB6872881 | $ 654.00 |
| 1 | $209.00 | PROPELLER SHAFT ACC DRIFT | RB6798983 | $ 209.00 |
| 1 | $340.00 | ADT PLT REAR COMP BRG PULLER | RB23034275 | $ 340.00 |
| 1 | 1,479.15 | SHFT SPANNER NUT WRENCH | RB6798980 | $ 1,479.15 |
| 2 | 340.64 | RED, GEAR FLGED STUD WRENCH | RB6872927 | $ 681.28 |
| 1 | 503.5 | PROP. SHAFT SUPPORT FIXTURE | RB6872202 | $ 503.50 |
| 1 | 1,519.00 | FXT-ASSBLY COMP ROTOR | RB6795594 | $ 1,519.00 |
| 1 | 1,441.15 | WRENCH | RB6891198 | $ 1,441.15 |
| 2 | 894.00 | ADAPTER | RB6795637 | $ 1,788.00 |
| | | CONTINUE PAGE 2 | TOTAL: | $ 10,011.08 |

**(HS CODE FOR ALL ITEMS IS 8207195030)**

Packaged by:
Checked by:

Thank You

RECEIVED
JUL 30 2019
DART AEROSPACE LTD.

MASTER AB# 8128 4801 7350

**PHGE Machineworks dba**
**Arrowtech Machineworks**
29751 E Enid Rd.
Eugene, Oregon 97402
Phone: (541) 780-6937
Fax: (458) 215-4938

# COMMERCIAL INVOICE

No: 636
Page: 2 OF 2

Date: **7/27/2019**
PO Ref: HB043785
Ship via: FEDEX
Customer No: 17

**SHIP TO ADDRESS:**
Dart Aerospace
1270 Aberdeen St.
Hawksbury, ON
CANADA, K6A1K7
Phone: (613) 632-5200

This shipment does not contain hazardous materials.

| Qty | Price | Item | Part No. | Total |
|---|---|---|---|---|
| 1 | $772.35 | REAR COMP. BEARING PUSHER | RB6895528 | $ 772.35 |
| 2 | $292.00 | ACC GEAR BOX BRG INSTL DRIFT | RB6796949 | $ 584.00 |
| 1 | $720.10 | PROP. SHAFT BRG PULLER PLATE | RB6798986 | $ 720.10 |
| 2 | $353.00 | INST/REM ACC G/B BRG DRIFT | RB6796946 | $ 706.00 |
| 1 | $304.00 | DUM BRG PWR TURB SHFT FRNT | RB6795990 | $ 304.00 |
| 1 | $389.50 | JOINING/SEPARATING POWER | RB6795993 | $ 389.50 |

| | |
|---|---|
| TOTAL | $ 3,475.95 |
| PAGE 1 TOTAL | $ 10,011.08 |
| PAGE 2 TOTAL | $ 3,475.95 |
| TOTAL: | $ 13,487.03 |

**(HS CODE FOR ALL ITEMS IS 8207195030)**

Packaged by:
Checked by:

Thank You

# DART SUPPLIER DEVIATION REQUEST

| A. Supplier Information | B. Part Information |
|---|---|
| Date: 7/25/19 | Part Number: All components on this PO |
| Name: ArrowTech Machine Works | Description: Substitution Materials |
| Contact: Gabriel Escobar | Revision: n/a |
| Phone #: 541-780-6938 | PO Number: HB043785 |
| Requestor Title: Production Manager | Quantity of parts affected: Where Applies |

C. Deviation Information

Deviation Request is:

| | | | | | |
|---|---|---|---|---|---|
| Product Related | XX | 1st Time | ☐ | Permenant | XX |
| Process Related | ☐ | Repeat | XX | Temporary | ☐ Duration _____ |

| Requirement | Requested Deviation | Reason for Deviation |
|---|---|---|
| Material 4130 and 4340 / 2024 alum | 4140/4142 & 6061 alum. | Material availability |

# DART SUPPLIER DEVIATION REQUEST

| D. Corrective Action Taken | E. Preventive Action |
|---|---|
| | |

| F. [illegible] Approvals | Signature | Date | Approve / Disapprove |
|---|---|---|---|
| Purchasing | | | |
| Engineering | MLee | July 26, 2019 | Approved |
| Manufacturing | | | |
| Quality | | | |
| Other | | | |

| G. Disposition (Completed by DART) | | | |
|---|---|---|---|
| Drawing Change Required? | Yes ☐ | No ☑ | If Yes ECN / URF Number: |
| Supplier Corrective Action Request Required? | Yes ☐ | No ☐ | If Yes SCAR Number: |

| Comments: |
|---|
| It is acceptable to use 4140/4142 in place of 4130/4340.<br>It is acceptable to use 6061 in place of 2024.<br>For the components listed on POHB043785. |

# DART SUPPLIER DEVIATION REQUEST

| A. Supplier Information | B. Part Information |
|---|---|
| Date: 7/25/19 | Part Number: See Comment Section |
| Name: ArrowTech Machine Works | Description: Precison fit function |
| Contact: Gabriel Escobar | Revision: n/a |
| Phone #: 541-780-6938 | PO Number: HB043785 |
| Requestor Title: Production Manager | Quantity of parts affected: where applies |

**C. Deviation Information**

Deviation Request is:

| | | | | | |
|---|---|---|---|---|---|
| Product Related | XX | 1st Time | ☐ | Permenant | XX |
| Process Related | ☐ | Repeat | XX | Temporary | ☐ Duration _____ |

| Current Requirement | Requested Deviation | Reason for Deviation |
|---|---|---|
| Zinc Plating ASTM B633 Type I SC2 | Request Black Oxide as per QMSI-6.2.2 B.O. Rev-D | Limit tolerancing on components tighter than spec. on plating. |

# DART SUPPLIER DEVIATION REQUEST

| D. Corrective Action Taken | E. Preventive Action |
|---|---|
| | |

| F. DART Approvals | Signature | Date | Approve / Disapprove |
|---|---|---|---|
| Purchasing | | | |
| Engineering | MLee | July 26, 2019 | Approve |
| Manufacturing | | | |
| Quality | | | |
| Other | | | |

| G. Disposition (Completed by DART) | | | |
|---|---|---|---|
| Drawing Change Required? | Yes ☐ | No ☑ | If Yes ECN / URF Number: |
| Supplier Corrective Action Request Required? | Yes ☐ | No ☐ | If Yes SCAR Number: |

| Comments |
|---|
| No change to fit, form or function |

ARROW TECH MACHINE WORKS

# Certificate of Conformance

Your Purchase Order No: HB043785 ✓ Dated: 7/27/2019

Our Order / Job No: AWT-HB043785 A14 Order Qty: 2 ✓

Part Name: ACCESSORY GEAR BOX BEARING INSTALLATION DRIFT

DAS
81
9-89

Part Number RB6796949 ✓

Lot Size: N/A Ship Date: 7/27/2019

**We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:**

Drawing Number: RB6796949 Rev: 0

Material Size and Type: 4140 STEEL

Material Specifications: STEEL: ASTM A108

Heat Treatment: 37.0 – 37.0 HRC

Plating/Finish: ZINC PLATE: ASTM B633 TYPE 1 SC 2

**Mercury Contamination**: The material used to process this order has not come **in** contact with mercury or mercury bearing instruments.

Date: 7/25/19 Signed: Herman Lott

**PHGE Machine Works LLC dba Arrow Tech Machine Works**
**29751 E. Enid Rd. Unit C Eugene, Oregon 97402**
**Main: (541) 780-6938 | Fax: (458) 215-4938**
**www.atechmachineworks.com**